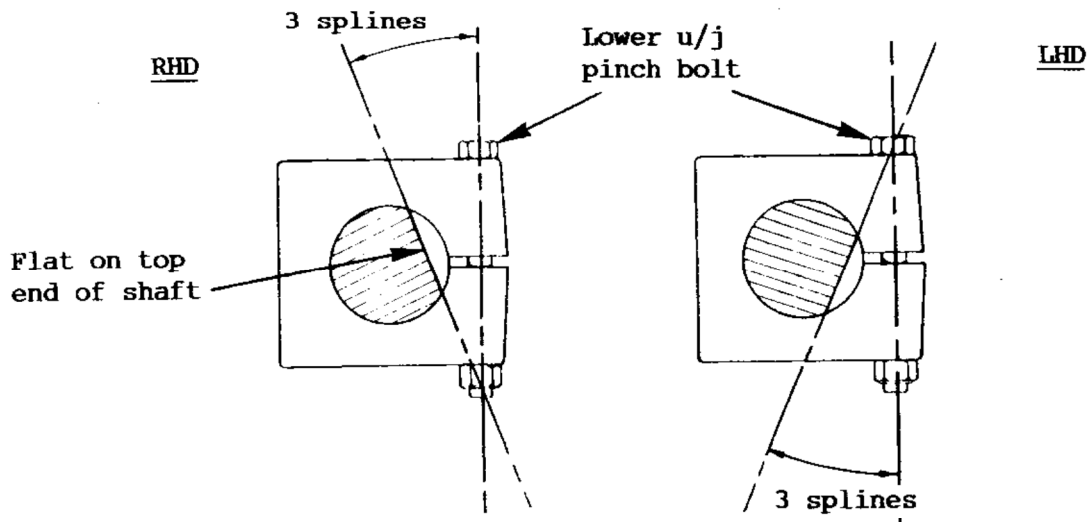




Taking the axis of the pinch bolt which secures the lower u/j to the intermediate shaft as a datum, first set the shaft so that the flat on the splines at the **top** end of the shaft is parallel with the pinch bolt. Then turn the shaft 3 splines counterclockwise on RHD cars, or 3 splines clockwise on LHD cars, before inserting the shaft into the lower u/j. See diagrams. Fit the pinch bolt and tighten to 25 Nm (18 lbf.ft).



RHD column assembled

