

12) Lower car off ramp.



13) Push and lift rear box back, and up onto the rear box rubber. This step is not easy and it is advised to use a rubber pulling hook as shown.



14) Fit flexi section to front section starting with nearside bolt. Do not tighten.



- 15) Fit flexi section to pre cat ensuring seal is correctly positioned.



- 16) Fit rubbers onto centre section.



- 17) Tighten evenly the nuts onto the pre cat.



- 18) Tighten evenly the bolts between the flexi section and the front section, ensuring outer flange alignment.



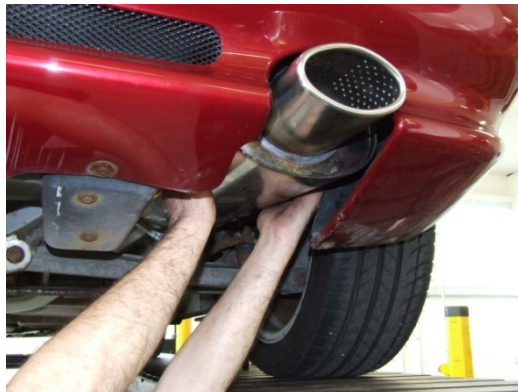
- 19) Do up clamp (Mikalor) between front section and centre section. Ensure to keep a good clearance between the end of the bolt and the underside of the car as shown.



- 20) Nip up rear clamp but do not fully tighten.



- 21) Align rear box and tailpipe so it is central and at the desired angle.



- 22) Tighten rear box clamp fully.



- 23) Check all joints are tight and the system is level and not fouling anywhere.
24) Pack away your tools and go for a drive. 😊

We would allow the following amount of time to fit this system:

- With ramps: 1-2 Hours
- Without ramps: 2 Hours +